

added 018853



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9601

Job Sheet 216774



Part No: 646.9601

Job Qty: 1 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/20

Job Tracking No:

Due Date: 1/5/21

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/4/21	0.00	0.00	Packaging 1 - SCH-S		DAS 58 DEC 24 2020
120	Small Fab - 2 - B4B	1 pcs		1/5/21	0.00	0.47	Small Fab - SCH-B		DEC 31 2020
130	QC 5	1 pcs		1/5/21	0.00	0.00	QC 5 - SCH-B		DEC 31 2020
140	Packaging 3-1 - Stock - B4B	1 pcs		1/5/21	0.00	0.00	Packaging 3 - SCH-B		DEC 31 2020
150	QC 21 - SA	1 pcs		1/5/21	0.00	0.00	QC 21 - SA - SCH-B		DEC 31 2020 9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

598: 534162 05/20

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5323344
646.9811	Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5268544
MS21042L08	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5307361
MS27039-08-19	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5312743
NAS1149FN832P	Washer (AN960-8)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5316723

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9701	1	0	0
	646.9811	1	10	0
	MS21042L08	3	1,613	0
	MS27039-08-19	3	901	0
	NAS1149FN832P	6	2,651	0



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S323790



Part: 646.9601

Job No: 216774

Serial No/Batch: S323790

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/23/20

Part Specifications

Specifications could not be found.

Plex 12/18/20 8:55 AM Dart.Renwick.Jennifer

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					